

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE
United States Patent and Trademark Office
Address: COMMISSIONER FOR PATENTS
P.O. Box 1450
Alexandria, Virginia 22313-1450
www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/680,509	10/07/2003	Kuang Chien Hsieh	10322/57	5043
7590 03/09/2007 Brinks Hofer Gilson & Lione P.O. Box 10395			EXAMINER TRINH, HOA B	
			2814	
SHORTENED STATUTOR	Y PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MO	NTHS	03/09/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

•	Application No.	Applicant(s)				
	10/680,509	HSIEH ET AL.				
Office Action Summary	Examiner	Art Unit				
	Vikki H. Trinh	2814				
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the c	orrespondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply of the period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be time y within the statutory minimum of thirty (30) days will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. § 133).				
Status		.•				
1) Responsive to communication(s) filed on 18 D	ecember 2006.					
	action is non-final.					
3) Since this application is in condition for allowa						
Disposition of Claims						
4) ⊠ Claim(s) 30,31,33-43,46-53,72-82 and 101-14 4a) Of the above claim(s) 72-77 and 81 is/are v 5) □ Claim(s) is/are allowed. 6) ⊠ Claim(s) 30,31,33-43,46-53,78-80,82 and 101-7) □ Claim(s) is/are objected to. 8) □ Claim(s) are subject to restriction and/or	withdrawn from consideration140 is/are rejected.	•				
Application Papers						
9) ☐ The specification is objected to by the Examine 10) ☑ The drawing(s) filed on <u>07 October 2003</u> is/are Applicant may not request that any objection to the Replacement drawing sheet(s) including the correct 11) ☐ The oath or declaration is objected to by the Examine 11.	: a)⊠ accepted or b)□ objected drawing(s) be held in abeyance. Seetion is required if the drawing(s) is obj	e 37 CFR 1.85(a). ected to. See 37 CFR 1.121(d).				
Priority under 35 U.S.C. § 119	•					
<ul> <li>12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority document</li> <li>2. Certified copies of the priority document</li> <li>3. Copies of the certified copies of the priority document</li> <li>application from the International Bureau</li> <li>* See the attached detailed Office action for a list</li> </ul>	s have been received. s have been received in Application rity documents have been receive u (PCT Rule 17.2(a)).	on No ed in this National Stage				
Attachment(s)	· .					
<ol> <li>Notice of References Cited (PTO-892)</li> <li>Notice of Draftsperson's Patent Drawing Review (PTO-948)</li> <li>Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)         Paper No(s)/Mail Date     </li> </ol>	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:					

Art Unit: 2814

### **DETAILED ACTION**

### Acknowledgement

The amendment filed on 12/18/06 has been considered. Claims 30-31, 33-43, 46-53, 72-82, 101-103, 105-140 are pending. Claims 1-29, 32, 44-45, 54-71, 83-100 have been canceled. Claims 72-77 and 81 have been withdrawn.

# Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
  - 1. Determining the scope and contents of the prior art.
  - 2. Ascertaining the differences between the prior art and the claims at issue.
  - 3. Resolving the level of ordinary skill in the pertinent art.
  - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.
- 3. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later

Art Unit: 2814

invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

4. Claims 30-31, 33-43, 46-53, 78-80, 101-110, 112-119, 132-140 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lee et al. (hereinafter Lee, EP 1246238 A2, applicant cited reference).

in view of Malik et al. (6,881,644) (hereinafter Malik).

Lee discloses a method of bonding two structures (figs. 4a-4b) together, the method comprising depositing low temperature grown semiconductor bonding layers 13 on placing the bonding Layers 13 (fig. 4b) in contact with each other; applying pressure to the combined structure (fig. 4b), and first and second structures A,B (fig. 4b) to form a combined structure (fig. 4b), annealing the combined structure under conditions sufficient for the bonding Layers 13 to bond the first and second structures together (figs. 4a-4b). (see also page 5, line 50, page 6, lines 53, 56, 57, 59). Note that layer 13 can be selected with Ga-rich material (see page 5)

However, Lee does not explicitly teach that at least one of the bonding layers comprises an amorphous material, and the step of annealing of the combined structure occurs at a temperature of between about 300°C and 700°C and for a time sufficient for the bonding layers which crystallizes at least a portion of the amorphous material to a polycrystalline material.

Malik discloses an analogous method and device having the steps of bonding two structures (fig. 3D) together, the method comprising depositing low temperature grown semiconductor bonding layers on placing the bonding Layers 54, 52 (fig. 3D) in contact with each other; applying pressure (col. 11, lines 60-65) to the combined structure (fig. 3D), and first and second structures (figs. 2E, 3B, 3D)to form a combined structure (fig. 3D), annealing (col. 7,

Art Unit: 2814

lines 55-65) the combined structure under conditions sufficient for the bonding Layers 54, 52 to bond the first and second structures together (figs. 2E, 3B, 3D). As to claim 33, the bonding Layer comprises at least one of amorphous and polycrystalline (Ga,As or P) (col. Col. 8, lines 1-10) and the annealing of the combined structure occurs at a temperature of between about 300C and 700C and for a time sufficient for the bonding Layers to form a (Ga,As) material that is substantially entirely polycrystalline (col. 12, lines 40-50). Also, by annealing of the combined structure occurred under conditions sufficient for the bonding layers crystallizes into a polycrystalline material (see abstract).

Therefore, as to claims 30, 33-34, 101-102, 105-107,116,132-136, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of Lee with the annealing step as taught by Malik so as to provide the bonding the of the structure with crystallized material (Malik, col. 12, lines 40-50).

As to claims 31, 103, 121, 127, Lee discloses the method of claim 30, further comprising applying the pressure substantially uniformly to the combined structure A, B (fig. 4b) during annealing (page 5, line 50, page 6, lines 53, 56, 57, 59).

As to claim 104, Lee discloses the method of claim 30, wherein the annealing of the combined structure A,B (fig. 4b) occurs under conditions sufficient for the bonding layers to form a polycrystalline material (page 5, line 50, page 6, lines 53, 56, 57, 59, and abstract).

As to claim 35, 120, 122, 123, 126, 129,128, 137, Malik teaches the bonding Layer (fig. 3D) comprises at least one of amorphous and polycrystalline (Ga,N) and the annealing of the combined structure occurs at a temperature of between about 700C and 900C and for a time

Art Unit: 2814

sufficient for the bonding layers to form a (Ga,N) material that is substantially entirely polycrystalline (col. 12, lines 1-15).

As to claim 43, 111, 124, 125, 130-131, Malik's step of deposition deposits at least one of low temperature grown (Ga,As), (Ga,P) and (Ga,N) on at least one of the first and second structures. (col. 14, lines 53-67)

As to claims 36, 118, Lee discloses the bonding layers 13 (fig. 4b) are placed in contact with each other without regard for a relative angular orientation of the first and second structures (fig. 4b) to each other.

As to claims 37, 108, Lee discloses at least one of the first and second structures comprises a non-semiconductor substrate (fig. 4a-4b).

As to claim 38, Lee discloses the method further comprising fabricating at least one of an electronic and optoelectronic device from the combined structure (fig. 4b)

As to claims 39, 109, 138, Lee discloses the annealing of the combined structure occurs under conditions that are not damaging to the first and second structures but are sufficient to form bonds that are strong enough to survive subsequent processing at temperatures higher than that used during the bonding (see abstract).

As to claims 40, 110, 139, Lee discloses a bonding interface produced by the annealing is substantially optically transparent to light emitted by the combined structure (see abstract).

As to claims 41, 112,141, Lee discloses a bonding interface produced by the annealing is strong enough to be substantially unaffected by processing of the combined structure (see abstract).

Art Unit: 2814

As to claim 42, Lee discloses the deposition deposits between about 3 nm and about 600 nm of material on each of the first and second structures (fig. 4a-4b).

As to claim 113, Lee discloses the method includes selecting a composition of the bonding layer such that an amorphous layer is deposited on at least one of the first and second structures A,B (fig. 4b). (see abstract).

As to claim 114, Lee discloses the annealing of the combined structure occurs under conditions sufficient for the bonding layers to form a polycrystalline material from the amorphous layer see abstract.

As to claims 46, Lee discloses the method includes selecting a composition of the bonding Layer such that a polycrystalline semiconductor Layer is deposited on at least one of the first and second structures A,B (fig. 4b) (see abstract).

As to claims 47, 115, Lee discloses the annealing of the combined structure occurs under conditions sufficient for the bonding Layers to recrystallize into a polycrystalline material (see abstract).

As to claim 48, 116, the annealing occurs at temperatures of at most about 800C (col. 12, lines 45-50).

As to claim 49, Lee discloses the bonding layer comprises a compound semiconductor (page 5, line 50).

As to claim 50, the method includes doping the bonding layer with Si (col. 8, lines 1-15).

As to claim 101, Ga-rich low temperature grown semiconductor bonding Layers are deposited (col. 8, lines 1-10).

Art Unit: 2814

As to claims 51, 117, Lee discloses the step of doping the bonding layer with a dopant that helps to control morphology of the compound semiconductor (see abstract).

As to claim 52, Lee discloses the structures A, B (fig. 4a-4b) are separate structures and the bonding layers 13 place in contact and the combined structure is annealed.

As to claims 53, 119, Lee discloses the bonding Layer 13is deposited by molecular beam epitaxy (MBE) at a temperature of at most about 100C (page 5, line 50).

As to claim 78, Lee discloses at least one of the first and second structures A,B comprises a semi-insulating substrate (fig. 4a-4b).

As to claim 79, Lee discloses the structures include an insulator (fig. 4a-4b).

As to claim 80, Lee discloses the structures are a "pseudomorphic" structure (fig. 4a-4b).

As to claim 82, Lee discloses the bonding layer 13 is devoid of polymers, metal, and ceramics (see abstract).

## Response to Arguments

5. Applicant's arguments with respect to the pending claims have been considered but they are not persuasive.

The rejection of claims 30-32, 36-42, 44-47, 49, 51-53, 78-80 101-104, 108-110, 112-114, 117-119 under 35 USC 102 is moot in view of the new rejection.

In the remarks, applicants argue the rejection of the amended claims 33-35, 43, 48, 50, 101, 105-107, 116, that the amended claims overcome the art rejection. As stated previously, the examiner disagrees with applicants' argument. The examiner maintained that the amended claims are still too broad to overcome the art rejection. In the above rejection, Lee discloses all of the steps, except that Lee does not explicitly teach that at least one of the bonding layers

Art Unit: 2814

comprises an amorphous material, and the step of annealing of the combined structure occurs at a temperature of between about 300°C and 700°C and for a time sufficient for the bonding layers which crystallizes at least a portion of the amorphous material to a polycrystalline material. Malik discloses an analogous method and device having the steps of bonding two structures (fig. 3D) together, the method comprising depositing low temperature grown semiconductor bonding layers on placing the bonding layers 54, 52 (fig. 3D) in contact with each other; applying pressure (col. 11, lines 60-65) to the combined structure (fig. 3D), and first and second structures (figs. 2E, 3B, 3D)to form a combined structure (fig. 3D), annealing (col. 7, lines 55-65) the combined structure under conditions sufficient for the bonding Layers 54, 52 to bond the first and second structures together (figs. 2E, 3B, 3D). As to claim 33, the bonding layer comprises at least one of amorphous and polycrystalline (Ga,As or P) (col. Col. 8, lines 1-10) and the annealing of the combined structure occurs at a temperature of between about 300C and 700C and for a time sufficient for the bonding layers to form a (Ga,As) material that is substantially entirely polycrystalline (col. 12, lines 40-50). Also, by annealing of the combined structure occurred under conditions sufficient for the bonding layers crystallizes into a polycrystalline material (see abstract). (Note that the cited references should be read as a whole, not in p[art). Thus, Malik cures the deficiency of Lee.

For the fore going reasons, the rejection is maintained.

### Conclusion

6. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

Art Unit: 2814

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the Examiner should be directed to Vikki Trinh whose telephone number is (571) 272-1719. The Examiner can normally be reached from Monday-Friday, 9:00 AM - 5:30 PM Eastern Time. If attempts to reach the examiner by telephone are unsuccessful, the Examiner's supervisor, Mr. Wael Fahmy, can be reached at (571) 272-1705. The office fax number is 703-872-9306.

Any request for information regarding to the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Also, status information for published applications may be obtained from either Private PAIR or Public Pair. In addition, status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <a href="http://pair-direct.uspto.gov">http://pair-direct.uspto.gov</a>. If you have questions pertaining to the Private PAIR system, please contact the Electronic Business Center (EBC) at 866-217-9197 (toll free).

Lastly, paper copies of cited U.S. patents and U.S. patent application publications will cease to be mailed to applicants with Office actions as of June 2004. Paper copies of foreign

Art Unit: 2814

patents and non-patent literature will continue to be included with office actions. These <u>cited</u>
U.S. patents and patent application publications are available for download via the Office's
PAIR. As an alternate source, <u>all</u> U.S. patents and patent application publications are available on the USPTO web site (<u>www.uspto.gov</u>), from the Office of Public Records and from commercial sources. Applicants are referred to the Electronic Business Center (EBC) at <a href="http://www.uspto.gov/ebc/index.html">http://www.uspto.gov/ebc/index.html</a> or 1-866-217-9197 for information on this policy. Requests to restart a period for response due to a missing U.S. patent or patent application publications will not be granted.

Vikki Trinh, Patent Examiner AU 2814

HOWARD WEISS